

# C E R T I F I C A T E

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

240

Kiwa Sweden AB hereby certifies that the welding company

**Tarmetec OÜ**  
**Ringtee tn 6**  
**50105 Tartu**  
**Estonia**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2024-12-30 until 2027-12-30

Solna, 2024-12-30  
Place and date of issue

Lead auditor: REHA

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KIHLMARK  
certification body

## Scope of the certificate

240

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.5 - 19.5 mm	FW, BW, Robots
141	1.2 8.1	t = 1.5 - 12 mm t = 0.7 - 19 mm	FW, BW, manually FW, BW, manually

### Area of Application:

- Welding of components for railway vehicles.

### Responsible welding coordinator(s):

Andrei Jevtuševski, Level A

born: 1981-06-07

### 1st deputy(ies) of the responsible welding coordinator(s):

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### Others deputies:

Tõnis Puss , Level C

born: 1981-12-30

### Remarks:

### Register no.:

KIWA/15085/CL1/057/23/1A1

### General provisions:

The General Terms and Conditions of the Kiwa Sweden AB apply in the currently valid version.